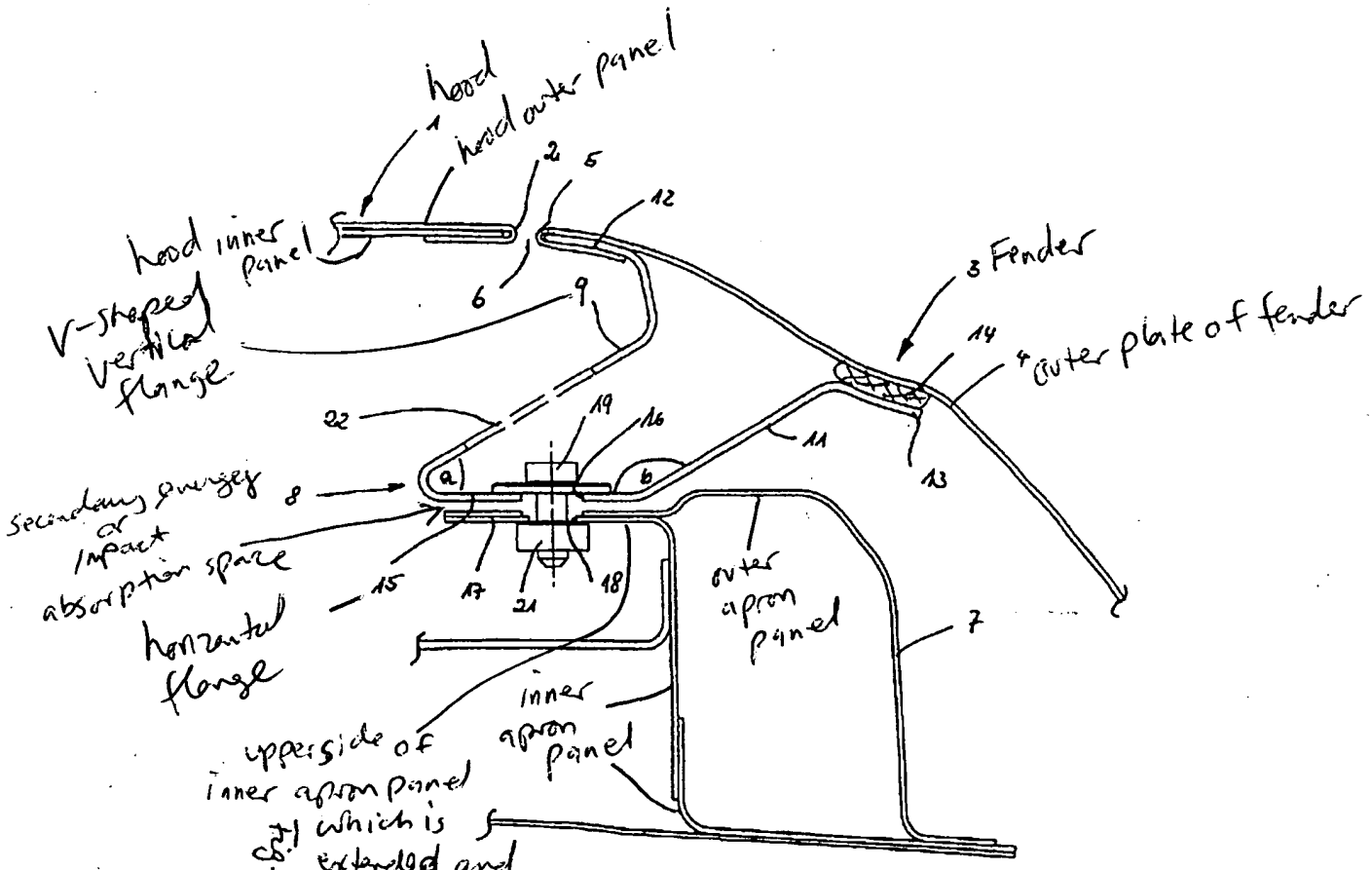

also for claim 4 is considered to be an "angled member"